

To: Order Ref. No. 1656. This Cancels Previous Specification.

Serial No. 8541

FS/WH (2)

Car or Chassis Specification - Works Instruction

FS/WH/Mr. Ballows.

B 74 WH

FS/WH/Mr. Parker.

FS/K /Mr. A. Johnson/Mr. Heaps.

FS/WH/Mr. Atkinson

Car Type..... **BENTLEY**

Chassis No..... **B-74-L, WH**

ETT

FS/Cnl/Body Lins.

Engine No. **B-37-W**

Body No. **6891**

FS/Cnl/Mr. Soley

FS/Cnl/Mr. Gresty

FS/Cnl.

Series **W**

Works O/N **1180**

SP/Men.

Dd. (3)

PNC/LD.

JS/WH

WJ

FS/DJW.

Rear Road Springs, L.H. **RF. 8988** R.H. **RF. 8988**

Steering Position **A. (Left Hand.)**

Switch and Door Lock No. **& Boot Handle. RDA. 209**

Battery Type **Standard Exide. dry.** Radio No. **Model 4300 J-7/2A24**

Body Style **Standard Steel Saloon** Coachbuilder **Bentley Motors.**

SILVER **WALCO. 222/2185.** to top of body, body & bonnet moulding & top of bonnet & External Body Finish. **best.**

TUDOR GREY. WELCO. 222/2023. to lower panels of body, sides of bonnet, all wings & all doors. **Blue & Ivory lines.**

Upholstery **Blue Hide. VM. 3244 with Blue piping. VM. 6090**

Grey Headcloth. Blue Carpet.

FOR USE IN THE PERSIAN GULF.

SPECIAL FEATURES

NOTE:- The sliding roof panel and a corresponding area behind this panel to be painted White as arranged with Crl.

Automatic Gear Box

Double filament headlamps.

Speedo in Kms.

White sided tyres.

Pyrene Bumpers.

12/41 rear axle.

Colonial front springing.

Maximum shock damping and springing for very bad roads.

High Frequency Horns.

Blinker indicators c/w flasher unit.

Extra insulation to roof owing to extremely high temperature - Glass wool can be obtained from Exp. Dept.

Oil Bath Air-Cleaner.

Soundproof Glass throughout.

Customer **Gulf Trading & Refrigerating Co. Ltd.** Delivery promised

23.12.53.

SF

514 W 7

6181 Hydraulic Master Cylinder

7043 Front Brakes

7044 Front Hubs

7000 Frame & Fittings (Makers assembly)

7000 Frame & Fittings (General assembly) *YQ 1894*

7008 Front & Rear Bumpers

7030 Rear Springs and Fittings

7040 Yoke & Cross-Steering Pivots

7041 Cross-Steering Tubes

7042 Spring Suspension Mechanism

7050 Steering and Column & Box *73.157*

7070 Side Steering Tube

7080 Petrol Tank

7100 Pedals

7130 Dashboard & Fittings

7131 Floorboards & Fittings

7140 Pipes & Fittings

7141 Oil Pump on Dash:

7150 Rear Shock Damper *731668A 731663H*

7160 Front Shock Damper *88973 88974*

7166 Front Stabiliser

7400 Spares & Tools. Standard Kit

7400 Spares & Tools. Extra Kit

7430 Side Spare Wheel Carrier

7190 Instrument Board

7360 Wiring and Fittings

8000/8010 Starter Motor *PG 25.*

8040 Starter Drive

8070 Dynamo Regulator & Cut-Out *3403*

8120 Ignition Distributor *4621*

8140 Ignition Coil

8160 Switchbox

8170 Distributor Board

8230 Stop & Reverse Lamp Switch

8270 Car Heater

8280 Lamps & Body Electrical Fittings

8300 Petrol Pump

8410 Radio & Fittings *JK 3801*

8430 Demister & Defroster *17 30247*

2010 Body Shell

2030 Doors. Front

2040 Doors. Rear

2050 Doors. Trunk

2060 Door Spare Wheel Compartment

2080 Floors & Fittings

2090 Mouldings Applied

2100 Paint & Panel Treatment

2110 Roof. Fixed

2110 Roof. Sliding Head

2130 Scuttle & Screen

2150 Seats *222 848*

2170 Tonneau

2180 Body Trim

2190 Wings & Front Apron

2200 Body Mounting

Body No. *6891* Door Key *6DA209* Boot Key *6DA209* Switch Key *6DA209*

Weight at front *NA* at rear *NA*

Standing height at nearside *+900* at offside *+900*

Toe-in *210* Castor *-* Camber *-*

Cylinder Bores *2 1/2 3 1/2 4 1/2 5 1/2 6 1/2* Crank Journals Crank Pins

1	2	3	4	5	6	7	1	2	3	4	5	6	7	1	2	3	4	5	6	7
Front							Rear													

Road Springs Near Off Near Off Serial Nos.

Poundage *1620 1625 1108 1127* Near *F. 3186*

Washers fitted *7 7* Off *F. 3468*

Washers permitted

Depot instructions actioned

Despatched w/e. 6.2.54

Remarks

ENGINE SERIAL N° 337W. CODE N° BW.32

Wheel WPAQ 598, 283, 236, 275, 308.

4895 Brake Linings (front & rear)

Modifications

Hyble Road near 24.6-57 Dept No. 166, 167, 181.

HISTORY CARD for Chassis <u>B746W#</u> Type <u>Gentley R Series</u> <u>W</u>		
Built to conform to instruction <u>2-8741</u>		
Chassis specification <u>TL-7435</u>	Body specification <u>issue 1</u>	
Except alterations shown in Sections		
<u>Price O.A.E. To Engine</u>	LOP alterations Less/Plus	Serial No.
5000 Crankcase & Cylinders		<u>D81L C.C. 865</u>
501C Crankshaft		<u>X# 9162</u>
5020 Spring Drive		<u>A. 7125</u>
5030 Connecting Rods		
5040 Piston		
5050 Cylinder Head <u>3.00 1072</u>		<u>B.M. 3118</u>
5060 Valves & Fittings		
5070 Induction Pipe		
5080 Carburetter		<u>H9. H9</u>
5082 Carburetter Air Silencer		
5090 Camshaft		
5160 Water Pump & Fan		<u>M14974</u>
5170 Oil Pump		<u>9806</u>
5180 Wheelcase & Fittings		
5190 Water Connections		
5200 Oil & Petrol Fittings		
5205 Relief Valve		<u>M. 4755</u>
5210 Wire Fittings		
5230 Exhaust Fittings		
5240 Controls		
5250 Radiator Fittings		<u>P111 47.2114</u>
5260 Bonnet & Valance Plates		
5270 Starting Handle		
5290 Undersheets		
6000 Flywheel & Clutch		
6010 Clutch Casing		<u>E. 88</u>
6030 Gearbox <u>1894. 1901. 1963</u>		<u>X53. 154</u>
6035 Speedo Drive & Damper Pump		
6040 1st & 3rd Motion Shafts		
6045 Servo Drive		
6050 2nd Motion Shaft		
6070 Reverse Spaft		
6080 Side Change Gear Mechanism <u>1894</u>		
6081 Hand Brake Mechanism		
6091 Rear Brake Intermediate Shaft		
6110 Propellor Shaft		
6120 Rear Axle		<u>241 73.1972. 241</u>
6130 Rear Brakes <u>1894</u>		
6150 Rear Brake Equalising Gear		
6170 Rear Hubs		
6180 Servo Motor		<u>8643</u>