

SA15603

CHASSIS SPECIFICATIONS

Engine No. 201.21 Chassis No.

Series 21.21.21 Body No.

Body Style 114749110 C-Box

R.H. Rear Seat

Let

Radio No.

SPECIAL FEATURES

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SPECIAL FEATURES

...

2AB603

Set Tabular Strip

For reference increments, additional to Series Specification.

12104/100

5739/100 ✓
5750/100 ✓
5799/100 ✓
5762/100 ✓

5808/100 ✓
5817/100 ✓
~~5826/100~~
5835/100 ✓

4550/100 ✓
4559/100 ✓

Case Number: Page 1 of 2

LM 22509/1222

RM 1222/1222

Print Settings: Page 1 of 2

LM 1592/6

RM 1592/6

Case No. T. 5264

Mod. 1-36

Case No. 5204

Ratio 13/10

Chart 100/512

Case No. 157 - SL 590

Case No. D. 3. 2

Chart 100/512

Case No. P. 5269

Cylinder Serial

A1	A2	A3	A4
L	R	L	R

B1	B2	B3	B4
L	L	L	L

Case No. 100

Case No. 100

Case No. 100

Case No. 100

Case No. 100

SAE 603

CHASSIS ASSEMBLY - Operations to be signed for by the Fitter.

Fit Battery Cable			<i>Mob</i>	Identify Engine	
Brackets & Tinning			<i>68</i>	Fit & Set Brake Servo	
Fit Rear Springs			<i>65 DR</i>	Prop. Shaft—Front 75 lb. ft. Torque	<i>GT</i>
			<i>66</i>	—Rear 45-50 lb. ft. Torque	<i>GT</i>
<i>2 BAR TORQUE</i>			<i>RP 60</i>	Set Ram for Alignment	<i>GT</i>
Axle U Bolts 60-65 lb. ft. Torque			<i>68</i>	Check Ram Clearance	<i>GT</i>
Rear Assembly			<i>DR</i>	Fit Petrol Tank	<i>GT</i>
Stabiliser			<i>SA</i>		
Torque tighten Yoke Pin Nuts 250 lb. ft. Torque				Fit Gear Control Linkages	<i>GT</i>
Fit Front Shock Dampers			<i>DR</i>		<i>GT</i>
Toe In LH .091 RH .055			<i>MSA</i>	Fit Brake Hoses	
Caster LH .050 RH .051			<i>MSA</i>	Bleed Brakes	<i>GT</i>
Camber LH .044 RH .043			<i>MSA</i>	Set Brakes	<i>GT</i>
Bell Pin Height 1 2 3 4 5 6			<i>MSA</i>	Fit Exhaust System & Earth Straps	<i>GT</i>
Front Susp. Friction LH 33 RH 34			<i>MSA</i>		<i>GT</i>
				Fit Wiring Looms	<i>GT</i>
Front Sub-assembly			<i>RP 60</i>		<i>GT</i>
Front Springs & Washers			<i>MSA</i>	Blow out Exhaust System	<i>GT</i>
Front Stabilizer Bar			<i>MSA</i>		<i>GT</i>
Freedom of Centre Steering Lever			<i>MSA</i>	Fit Radiator & check all studs	<i>GT</i>
Rear Shock Dampers			<i>RP 60</i>		<i>GT</i>
Locking & Sealing of Front Hubs			<i>SA</i>		<i>GT</i>
			<i>DS 2</i>		
Fit Steering Column & Box			<i>MSA</i>		
Fit Petrol Pump & Pipes			<i>MSA</i>	COACHBUILT	
Fit Master Cylinders			<i>MSA</i>	Fit & Set Handbrake	
Grease all points			<i>SA</i>	Fit Wiring	
Fit Brake Equaliser			<i>MSA</i>		

Chassis No. LCAE 603

ENGINE BUILD CARD

MODIFICATIONS additional to Engine Specification

RAL 4550 REL 5831

RAL 4528 REL 5800 A.

Engine Sequence Number P5249

Specification L.H. R.R. USA

Cylinder Liner Bore Grade

Crankcase Number H.B. 468. UER28259

A1 A2 A3 A4

B1 B2 B3 B4

L A L A

L L L L

Cyl. Head Nos. 'A' bank L11811 'B' bank L11812

Camshaft Number C192 C174

Oil Pump Number

Crankshaft Journals : Standard/- .005

Carburettors 'A' U9 UER994 'B' U9. UER975

.. Pins : Standard/- .005

Dynamo Serial Number C48

Valve Guide Bores Exhaust : Standard/+ .005

Starter Motor Serial Number ✓

.. .. Inlet : Standard/+ .005

Distributor Serial Number 7463

Crankshaft Serial No. YN3468

Gearbox Serial Number T. 5264.

SALVAGE SCHEMES INCORPORATED

P.A.S. Imp. H28+ Lucas Coil (700)

SNAGS

Corrected by

SHORTAGES

Fitted by

Reas Manifold Drain Pipe ✓

Date to Test 25/1/62 [Signature]

INSPECTOR TO TEST SIGN HERE

SNAGS AFTER TEST

Corrected by

SHORTAGES AFTER TEST

Fitted by

oil correct

Date to Chassis 29/5/62 INSPECTOR TO CHASSIS

Sign here after making out and attaching engine label complete with all outstanding snags and shortages.

[Signature]