

GENERAL SPECIFICATION

Model No. 27000

Serial No. 11,552

Weight 10.5 lbs

Radio No. 11,552

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SRESH

No Treasury Stamp

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177/00  
150/00  
150/00  
150/00

... ..

LN 2408/1125

NO 2500/1125

... ..

LN 1630/3

NO 1630/3

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Rate 1-36

... ..

Rate 1/40

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A 21 22 24  
E J E E

B1 B2 B3 B4  
E J J E

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SAE 541

## CHASSIS ASSEMBLY - Operations to be signed for by the Fitter.

Fit Battery Cable		Mell	Identify Engine	
Brackets & Tinning		WH	Fit & Set Brake Sogb	
Fit Rear Springs		NR-WH	Prop. Shaft—Front 75 lb. ft. Torque	LB
2 BAR TORQUE		bb	—Rear 45-50 lb. ft. Torque	LB
Axle U Bolts 60-65 lb. ft. Torque		RP bb	Set Ram for Alignment	
Rear Assembly		WH	Check Ram Clearance	
Stabiliser		NR	Fit Petrol Tank	LB
Torque tighten Yoke Pin Nuts 250 lb. ft. Torque		bb		
			Fit Gear Control Linkages	NR
Fit Front Shock Dampers		NR		
Tow In LH .090 RH .083		MSA	Fit Brake Hoses	
Caster LH .044 RH .043		MSA	Bleed Brakes	
Comber LH .045 RH .042		MSA	Set Brakes	
Ball Pin 1 2 3 4 5 6 MSA 1 9 9 9 9 10k		RH + 2 Fitted MSA NOS 1-6	Fit Exhaust System & Earth Straps	NR
Front Susp. Friction LH 32 lbs RH 30 lbs		MSA		
			Fit Wiring Looms	Edm
Front Sub-assembly		RP bb		
Front Springs & Washers		MSA	Blow out Exhaust System	NR
Front Stabilizer Bar		MSA		
Freedom of Centre Steering Lever		MSA	Fit Radiator & check all studs	
Rear Shock Dampers				
Locking & Sealing of Front Hubs		MSA		
Fit Steering Column & Box		ⓐ		
Fit Petrol Pump & Pipes 19/104		MSA	COACHBUILT	
Fit Master Cylinders		MSA	Fit & Set Handbrake	
Grease all points		MSA	Fit Wiring	
Fit Brake Equaliser		MSA		

SAG 541

## CHASSIS ASSEMBLY

MODIFICATIONS							
0729 REL							
Rear Springs. Poundage & Serial No. LH	24098-1125	RH:	23989-1224				
Front Springs. Poundage & Washers. LH	1680-3	RH	1680-3				
Gearbox No. T 5197	Mods. 11036	Axle Serial No. 5140	Ratio $\frac{13}{40}$	Gears	DG-586		
Master Cylinders	VL 196 - 54426	Brake Linings. Front	DS 2				
Engine Seq. No. P 5188	270 ES	Rear	DS 2				
Rear Dampers. LH	S2-5130	RH S2-5132	Steering Box	S2-5168			
Front Dampers LH	S2-10283	RH S2-10280	Brake Servo	P 4923			
Chassis Seq. No. 43088	Frame No. 4291	Petrol Pump	49-1061				
Rad. Matrix Nos. P111	64	5046					

SNAGS

Corrected by

SHORTAGES

Fitted by

REAR DAMPERS

OK 9/9

INSPECTOR.

Sign here and inside Front Cover after inspecting to current Inspection Instruction, and checking that all recordable modifications have been entered, and all snags and shortages cleared.

I. [Signature]

Chassis N° 54E 541

# ENGINE BUILD CARD

MODIFICATIONS additional to Engine Specification

RAK 4528 REL 5831

RAK 4550

R.H. ~~Booth~~ R.R.

Engine Sequence Number **PS188**

Specification **H.B 256. UR828**

Cylinder Liner Bore Grade

Crankcase Number

A1 A2 A3 A4

B1 B2 B3 B4

**K I K K**

**K J J K**

Cyl. Head Nos. 'A' bank **L11684** 'B' bank **L116**

Camshaft Number **C298 EC 73**

Oil Pump Number

Crankshaft Journals: **4E5628** Standard/-005

Carburetors 'A' **V7 VE8474** 'B' **V7.UE8**

" Pins : Standard/-005

Dynamo Serial Number **C48**

Valve Guide Bores Exhaust : Standard/+005

Starter Motor Serial Number **✓**

" " " Inlet : Standard/+005

Distributor Serial Number **7228**

Crankshaft Serial No. **X 178688**

Gearbox Serial Number **1 5197**

SALVAGE SCHEMES INCORPORATED

P.A.S. Pump 500.  
Lucas coil

SNAGS

SHORTAGES

Date to Test **7.5.62** *Carroll*

INSPECTOR TO TEST SIGN HERE

SNAGS AFTER TEST

SHORTAGES AFTER TEST

*oil correct*

Date to Chassis **8/5/62** INSPECTOR TO CHASSIS

Sign here after making out and attaching engine label complete with all outstanding snags and shortages.

*Carroll*