

ORDER REF.

SERIAL NO.

OK-7735

CHASSIS SPECIFICATION

Chassis Type SILVER CLOUD Engine No. SL.175.F Rota No. \_\_\_\_\_  
 W/O 3010 Series PL.10053/F Chassis No. 3010  
 Body No. 7766  
 Battery charged Body Style Silver Cloud 111C/Builder Kallis-Bayer  
Saloon  
 L.H. Rear Spring DR.2993 R.H. Rear Spring DR.2993  
 Steering Position Left Hand.  
 Lock No. 533 Radio No. 530.2.3279

PAINTING DETAILS & LINES

Fine Light Blue line.

DR. 2993 PL. 10053-111C to top of body, bonnet top & scuttle, body & lower moulding & boot door.

DR. 2993 PL. 10053-111C to lower panels of body, between waist moulding, wings, all discs & fairings.

TRIMMING DETAILS

Dark Blue Hide. Vn. 3197 with Dark Blue piping. Vn. 3197

Grey Headcloth. R.6517 Dark Blue Carpet. 98

SPECIAL FEATURE

FOR USE IN U.K. ONLY

Refrigeration required - R.R. Boot to be decided.  
 wind window.  
 Duvety white sided tubless tyres DR.1368  
 Plain safety glass throughout.  
 Speed in Km.  
DR. 2993/3 Headlamps.  
 High Frequency horns.  
DR. 2993 type rear number plate.  
 Car to be completely tropicalized to CWP. 36 issue 1.  
 Full Columbia.  
DR. 2993/2 Side Lamps.  
DR. 2993 Foglamps.  
DR. 2993 Stop/Tail Lamps.

~~Car required from Railway 20th. 1953~~  
~~Not to be used as R.R. Boot~~

FULL REFRIGERATION - R.R. Boot.

CUSTOMER Robert Fred for Mrs. Charles Mab. SE. 10.12.63.

SFU347



See Tabulator Scope

Modifications Incorporated, additional to Series Specification.

- ✓ 610L/REL ✓
- ✓ 6288/REL ✓
- ~~6288/REL~~ ✓
- ✓ 6175/REL ✓
- ✓ 6225/REL ✓
- ✓ 6251/REL ✓
- ~~6251/REL~~ ✓
- ✓ 6278/REL ✓

5237/RNL

Rear Springs. Poundage & Serial Nos.

LH 28429/1323 ✓

RH 28430/1320 ✓

Front Springs. Poundage & Numbers.

LH 1905/3 ✓

RH 1860/6 ✓

Gearbox

No. T. 2284/3 ✓

Mods. 1-36 ✓

Axle

No. 7567 ✓

Ratio. 13/40 ✓

Gears. 30, 985 ✓

Master Cylinders.

VO. 358 - 30. 623 ✓

Brake Linings.

Front. D. S. 2 ✓

Rear. D. S. 2 ✓

Engine Sequence No.

8.3.2335 ✓

Cylinder Bore.

A1	A2	A3	A4
K	J	J	J

B1	B2	B3	B4
J	J	J	J

Crankshaft Journals. Standard / - .0005

Pins. Standard / - .005

Valve Guide Bore.

Exhaust. Standard / + .005

Inlet. Standard / + .005

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**CHASSIS ASSEMBLY - Operations to be signed for by the Fitter.**

Fit Battery Cable	F. E.	Identify Engine	
Brackets & Tinning	E.S.	Fit & Set Brake Servo	
Fit Rear Springs	E.S. <i>2 Bar</i>	Prop. Shaft—Front 75 lb. ft. Torque —Rear 45-50 lb. ft. Torque	
Axle U Bolts 60-65 lb. ft. Torque	<i>DP</i>	Set Ram for Alignment	
Rear Assembly	E.S.	Check Ram Clearance	
Stabiliser	<i>air</i>	Fit Petrol Tank	
Torque tighten Yoke Pin Nuts 250 lb. ft. Torque	<i>P</i>	Fit Gear Control Linkages	
Fit Front Shock Dampers	<i>W.R.K.</i>		
Toe In LH .045 RH .052	<i>W.R.K.</i>	Fit Brake Hoses	
Caster LH .049 RH .054	<i>W.R.K.</i>	Bleed Brakes	
Camber LH .044 RH .045	<i>W.R.K.</i>	Set Brakes	
Ball Pin Height <sup>1</sup> 8 LH <sup>2</sup> 8 <sup>1</sup> / <sub>2</sub> RH <sup>3</sup> 9 <sup>4</sup> 8 <sup>1</sup> / <sub>2</sub> <sup>5</sup> 9 <sup>6</sup> 9 <sup>1</sup> / <sub>2</sub>	<i>W.R.K.</i>	Fit Exhaust System & Earth Straps	
Front Susp. Friction LH 34 RH 32	<i>W.R.K.</i>	Fit Wiring Looms	
Front Sub-assembly	<i>P</i>		
Front Springs & Washers	<i>W.R.K.</i>	Blow out Exhaust System	
Front Stabilizer Bar	<i>W.R.K.</i>		
Freedom of Centre Steering Lever	<i>P</i>	Fit Radiator & check all studs	
Rear Shock Dampers			
Locking & Sealing of Front Hubs	<i>W.R.K.</i>		
Fit Steering Column & Box	<i>DS 2</i>		
Fit Petrol Pump & Pipes <i>x12/2897</i>	<i>W.R.K.</i>	COACHBUILT	
Fit Master Cylinders	<i>W.R.K.</i>	Fit & Set Handbrake	
Grease all points	<i>J.M.</i>	Fit Wiring	
Fit Brake Equaliser	<i>W.R.K.</i>		

SFU347

# CHASSIS ASSEMBLY

## MODIFICATIONS

6104 REL	6288 REL	<del>6121 REL</del>			
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Rear Springs. Poundage & Serial No. LH 28429 - 1323 RH 28430 - 1320  
 Front Springs. Poundage & Washers. LH 1905 - 3 RH 1860 - 6  
 Gearbox No. 12284-3 Mods. 1/636 Axle Serial No. 7567 Ratio 13/10 Gears FG985  
 Master Cylinders 40 338 - 50 023 Brake Linings. Front DS 2  
 Engine Seq. No. S-2335 - SU173F 8-1 Rear DS 2  
 Rear Dampers. LH S3-2206 RH S3-2207 Steering Box S3-2287  
 Front Dampers LH C1-509 RH C1-510 Brake Servo P 7289  
 Chassis Seq. No. 3X 2242 Frame No. 1928 Petrol Pump x12 / 2897  
 Pad. Matrix Nos. P111 178 2111

## SNAGS

clip Bar table over wheel arch  
 1/10/10

Corrected by

ATP

## SHORTAGES

Rear Dampers  
 Body clips

Fitted by

ATP  
ATP

INSPECTOR.

Sign here and inside Front Cover after inspecting to current Inspection Instruction, and checking that all recordable modifications have been entered, and all snags and shortages cleared.

1. Stettin

Chassis LSFC 347

# ENGINE BUILD CARD

MODIFICATIONS additional to Engine Specification

RFL 6278 5237 ROL Change to L.H. RR (Full Fridge)

Engine Sequence Number 852335 Specification ~~RH RR~~ 8.1

Cylinder Liner Bore Grade Crankcase Number KB 277 UK 30198

A1	A2	A3	A4	B1	B2	B3	B4
K	J	J	J	J	J	J	J

Cyl. Head Nos. 'A' bank H304 'B' bank H305  
 Camshaft Number C 327 CC 81  
 Oil Pump Number Pinion 4391 Gear 4391

Crankshaft Journals : Standard / - .005 Carburetors 'A' AS VE 9805 'B' AS VE 5768

.. Pins : Standard / - .003 Dynamo Serial Number C 48

Valve Guide Bores Exhaust : Standard / + .005 Starter Motor Serial Number V

.. .. Inlet : Standard / + .005 Distributor Serial Number 1163

Crankshaft Serial No. XN 6502 Gearbox Serial Number T 2284/3

SALVAGE SCHEMES INCORPORATED  
Lunar Prod S/Hess Hoby  
1st AS Pump 710

SNAGS Corrected by

SHORTAGES Fitted by

Date to Test 23.1.64 Conther INSPECTOR TO TEST SIGN HERE

SNAGS AFTER TEST Corrected by

SHORTAGES AFTER TEST Fitted by  
Fridge BRT of Fridge Unit  
oil correct

Date to Chassis 24/1/64 INSPECTOR TO CHASSIS OR DESPATCH Sign here after making out and attaching engine label complete with all outstanding snags and shortages. Conther