



Classic Promenade

13023 North Cave Creek Road
Phoenix, AZ 85022
AZ Dealer License L00015823

Phone # 602.245.7200 www.classicpromenade.com

Invoice

Date	Invoice #
10/17/2020	20-130

Owner Information

1957 Bentley S1

Vehicle Information

1957 Bentley S1 Standard Saloon Radford
VIN #: B288EG

P.O. No.	Terms
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Hours	Description	Rate	Amount
3.75	Search brake fluid type & bleed procedure; service both brake reservoirs; inspect brake shoes & cylinders - flush brake system - keeps foaming	85.00	318.75
2	Inspection	85.00	170.00
3	Reroute supply hoses from reservoirs to master cylinders; flush system	85.00	255.00
0.8	Ignition key will not turn - will not come off high idle; adjust carbs	85.00	68.00
2	Troubleshoot ignition key	85.00	170.00
3.6	Remove starter & bell housing; inspection; cover for rung gear & starter gear inspection	85.00	306.00
2	Replace starter solenoid	85.00	170.00
1.5	Remove spark plugs; do compression test; inspect cap, rotor & points; adjust point gap	85.00	127.50
2.5	inspect & diagnose a/c, check for leaks, check compressor function, diagnose bad blower switch, check pressures	85.00	212.50
2.75	Will not start - no spark - test ignition circuit; reset points swell test continuity of signal of points to coil and condenser; voltage drop; check plugs - clean all wire ends & contact point in ignition circuit - has spark still will not start - no fuel delivery	85.00	233.75
4	Test power supply to pump - okay; remove pump and disassemble & clean to free up pump; replace all connectors on power & ground wires & ground points to chassis; install pump - starts!	85.00	340.00
5.5	Begin Transmission out	85.00	467.50
0.6	Out bot body shop- add fuel	85.00	51.00
5	Finish Transmission out	85.00	425.00
2	Remove all wheels & brake drums for inspection; search wheel cylinders and seal for torque convertor	85.00	170.00
3.15	Brake parts search; remove LF backing plate assembly - degrease; disassemble for cylinder inspection	85.00	267.75
1	Disassemble and clean brake cylinders - hone to check required repair; need sleeved box for shipping	85.00	85.00
3.5	Clean parts, remove old gaskets and all rusted surfaces; remove flywheel and pilot bearing plate, file all studs in crankshaft where center punch (4inch stud) was used to lock nuts in place	85.00	297.50

Balance Due

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3	Finish filing crankshaft studs, "chase" threads in nuts file ends install used flywheel pilot bearing plate 1 stud turns in flywheel attempt removal of flywheel - no; search new nuts - for brake inspection LF wheel cylinders leaking; clean brakes backing plates etc; sand rusted drums 3 wheels	85.00	255.00
2.75	Grind nut off defective crankshaft stud to remove flywheel & pilot bearing plate; file all stud ends to re-thread studs	85.00	233.75
1.2	Flywheel bolts will not go on easily w/ new nuts; use thread dye on all mount flywheel bearing plate assembly; torque all w/ lock tight	85.00	102.00
6.1	clean all parts w/ pressure cleaner; transmission install	85.00	518.50
3	Disassemble E-brake assembly; repair rollers/mounts & engagement locks shim handle shaft	85.00	255.00
3.5	Assemble front back plate assembly; scrape & clean all parts & brake lines & install	85.00	297.50
1.75	Evacuate & charge A/C - no operation test power supplies blower motor switch defective; order - install replace connectors as necessary	85.00	148.75
5.5	Test drive - looses brakes - noise vibration - to lift; inspect brakes - servo loose/servo was very loose when Transmission was taken out; remove servo disassemble for inspections; make adjustments; file 3 three drive pins; no remote fuel door activation - trace wiring to switch; test solenoid & switch & circuit continuity ; remove dash wood; clean switch - reinstall; no windshield operation; test for power supply to motor; remove switch - test switch; clean contacts on switches	85.00	467.50
1.2	Get running (idle not smooth - poor acceleration) adjust ignition, timing, check plugs, adjust carburetors, fuel mixture, idle speed & synchronization	85.00	102.00

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Hours	Description	Rate	Amount
3.7	No horn - no original horns only after market w/ button mounted under sash - test power - original repair wiring to front of car & wire to aftermarket horn w/ new connectors; remove aftermarket wiring/relay assembly; test accuracy of coolant temp gauge - gauge readers higher than actual temperature; engine runs on after shut down; inspect plugs, dwell adjust carburetors; idle speed & fuel mixture - adjust timing test - adjust (no timing marks) test drive for acceleration - no -	85.00	314.50
1.5	Adjust timing/idle; test drive - okay; assemble dash/interior; bolt down seats; repair drivers door; storage compartment door latch & striker for closing	85.00	127.50
	Transport	775.00	775.00
	Parts supplied for service and repair - Seat	375.00	375.00
	Parts supplied for service and repair - Spark plugs	18.75	18.75
	Parts supplied for service and repair - Starter Solenoid	31.08	31.08
	Parts supplied for service and repair - Flywheel	937.50	937.50
	Parts supplied for service and repair - Nuts for Flywheel	137.50	137.50
	Parts supplied for service and repair - Flywheel & Trans Cover Gasket	91.91	91.91
	Parts supplied for service and repair - Heatshrink Sleeve Container	47.43	47.43
	Parts supplied for service and repair - 2-Wheel Cylinder	343.75	343.75
	Parts supplied for service and repair - NAPA	11.10	11.10
	Parts supplied for service and repair - Detailing Supplies	45.34	45.34
2	Service - Detailing - Two (2) Days	150.00	300.00

Balance Due \$10,071.61

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