

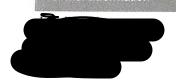
13023 North Cave Creek Road Phoenix, AZ 85022 AZ Dealer License L00015823

Phone # 602.245.7200

www.classicpromenade.com

Date Invoice # 5/15/2020 20-068

Nwpor Information



Vehicle Information

1926 Rolls Royce Phantom I Shooting Brake VIN #: 57NC

P.O. No.

Terms

Due on receipt

Hours	Description Ra	ate	Amount
13.5	Inspection; troubleshooting; cleaned carburetor	85.00	1,147.50
5	Diagnose clutch problems; put on lift; remove running boards	85.00	425.00
8.75	Complete adjustment procedure; install bell housing; test; readjust clutch; disassemble clutch assembly; make pins to press	85.00	743.75
10.25	Make pins for disassembly of pressure/flywheel assembly; remove pressure plate; box parts; get instructions on procedures & missing parts for vehicle; extract outer bearing race from crankshaft & front friction plate from flywheel; remove shooting brake from lift; clean area	85.00	871.25
1.45	Set measurement to order parts; clean tank; pick-up assembly for removal; search & order parts	85.00	123.25
5	Remove fitting at pickup in tank; separate two (2) fittings; soldered together; grind fuel line; mount bolts for removal of mounts; remove exhaust	85.00	425.00
0.3	Get updates on clutch	85.00	25.50
2.6	Fuel line fittings, adapter	85.00	221.00
14.13	Fuel pick-up; remove exhaust & brake cables to remove fuel lines; shape fuel line; begin install; buy new mounting hardware; finish install fuel lines; take apart AutoVac for inspection; make tool for testing	85.00	1,201.05
5.5	AutoVac; dissemble & research problem; search muffler & hardware; finish install fuel line; pick up insulation for fuel line & down pipe; grind welds on new muffler to fit for installation; clean & install brake cables	85.00	467.50
0.9	Search AutoVac pictures/repairs; receive updates	85.00	76.50
4	Assist w/ clutch install	85.00	340.00
13.55	Clutch install; AutoVac/fuel delivery; clean all parts bell housing pieces brackets & pressure clean; search procedures; remove clutch assembly from crate; begin assembly; call pierce on assembly instructions;	85.00	1,151.75

Total

Payments/Credits

Balance Due

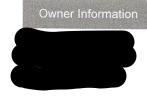


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Hours	Description	Rate	Amount
15.75	Remove AutoVac; make a bench test system to operate AutoVac with vacuum and fuel (water) supply; test system; make modifications to raise float cannister; reassemble AutoVac - install AutoVac modify end of new fuel line to solder original fitting to fuel line at correct length; vacuum test fuel into tank; make set up to pressure test carburetor @ 6 lbs pressure to test fuel level in bowl of carburetor; get fuel for test; drain & flush tank; add fuel test @ 6 lbs; disassemble float/needle & seat; clean raise seat - retest- faulty disassemble for needle and seat repair; remove lower part of bell housing to install upper half - file threads on clutch brake adjuster; install bell housing and adjust brake; install right side of floor to assemble linkage for clutch & adjust for correct medal height; after repair of carburetor needle and seat file & buff pieces as instructed; assemble carburetor; modify new seal rings & install for bowl assembly; remove battery to charge	85.00	1,338.75
	Transport RROC Parts supplied for service and repair - Home Depot Parts supplied for service and repair - Fuel Parts supplied for service and repair - O'Reilly Parts supplied for service and repair - FedEx Parts supplied for service and repair - Vintage Garage - Clutch Parts supplied for service and repair - Home Depot Parts supplied for service and repair - NAPA Parts supplied for service and repair - Solder Repair Parts supplied for service and repair - Home Depot Parts supplied for service and repair - Home Depot Parts supplied for service and repair - Weld Works Parts supplied for service and repair - Advance Auto Parts supplied for service and repair - RamJets Heatsleeve Parts supplied for service and repair - Vintage Garage - Clutch Parts supplied for service and repair - Gasket Parts supplied for service and repair - Spark Plugs (12)	1,225.00 166.71 11.07 55.95 76.40 206.68 2,517.40 18.20 132.25 20.00 12.49 18.47 20.00 45.05 0.00 3,313.60 2.99 23.52	1,225.00 166.71 11.07 55.95 76.40 206.68 2,517.40 18.20 132.25 20.00 12.49 18.47 20.00 45.05 0.00 3,313.60 2.99 23.52
		Total	\$16,423.58
Descind #5 000 VIII	Total Company of the	Payments/Credits	-\$5,000.00
Received \$5,000 Wire	e Transfer on 12/18/20 and Applied to Balance.	Balance Due	\$11,423.58