

**Classic Promenade**

Invoice

13023 North Cave Creek Road
Phoenix, AZ 85022
AZ Dealer License L00015823

Phone # 602.245.7200

www.classicpromenade.com

Date

Invoice #

5/15/2020

20-068

Owner Information

Vehicle Information

1926 Rolls Royce Phantom I Shooting Brake
VIN #: 57NC

P.O. No.

Terms

Due on receipt

Hours	Description	Rate	Amount
13.5	Inspection; troubleshooting; cleaned carburetor...	85.00	1,147.50
5	Diagnose clutch problems; put on lift; remove running boards	85.00	425.00
8.75	Complete adjustment procedure; install bell housing; test; readjust clutch; disassemble clutch assembly; make pins to press	85.00	743.75
10.25	Make pins for disassembly of pressure/flywheel assembly; remove pressure plate; box parts; get instructions on procedures & missing parts for vehicle; extract outer bearing race from crankshaft & front friction plate from flywheel; remove shooting brake from lift; clean area	85.00	871.25
1.45	Set measurement to order parts; clean tank; pick-up assembly for removal; search & order parts	85.00	123.25
5	Remove fitting at pickup in tank; separate two (2) fittings; soldered together; grind fuel line; mount bolts for removal of mounts; remove exhaust	85.00	425.00
0.3	Get updates on clutch	85.00	25.50
2.6	Fuel line fittings, adapter	85.00	221.00
14.13	Fuel pick-up; remove exhaust & brake cables to remove fuel lines; shape fuel line; begin install; buy new mounting hardware; finish install fuel lines; take apart AutoVac for inspection; make tool for testing	85.00	1,201.05
5.5	AutoVac; disassemble & research problem; search muffler & hardware; finish install fuel line; pick up insulation for fuel line & down pipe; grind welds on new muffler to fit for installation; clean & install brake cables	85.00	467.50
0.9	Search AutoVac pictures/repairs; receive updates	85.00	76.50
4	Assist w/ clutch install	85.00	340.00
13.55	Clutch install; AutoVac/fuel delivery; clean all parts bell housing pieces brackets & pressure clean; search procedures; remove clutch assembly from crate; begin assembly; call pierce on assembly instructions;	85.00	1,151.75

Total**Payments/Credits****Balance Due**

Received \$5,000 Wire Transfer on 12/18/20 and Applied to Balance.



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Hours	Description	Rate	Amount
15.75	Remove AutoVac; make a bench test system to operate AutoVac with vacuum and fuel (water) supply; test system; make modifications to raise float cannister; reassemble AutoVac - install AutoVac modify end of new fuel line to solder original fitting to fuel line at correct length; vacuum test fuel into tank; make set up to pressure test carburetor @ 6 lbs pressure to test fuel level in bowl of carburetor; get fuel for test; drain & flush tank; add fuel test @ 6 lbs; disassemble float/needle & seat; clean raise seat - retest- faulty disassemble for needle and seat repair; remove lower part of bell housing to install upper half - file threads on clutch brake adjuster; install bell housing and adjust brake; install right side of floor to assemble linkage for clutch & adjust for correct medal height; after repair of carburetor needle and seat file & buff pieces as instructed; assemble carburetor; modify new seal rings & install for bowl assembly; remove battery to charge	85.00	1,338.75
	Transport	1,225.00	1,225.00
	RROC	166.71	166.71
	Parts supplied for service and repair - Home Depot	11.07	11.07
	Parts supplied for service and repair - Fuel	55.95	55.95
	Parts supplied for service and repair - O'Reilly	76.40	76.40
	Parts supplied for service and repair - FedEx	206.68	206.68
	Parts supplied for service and repair - Vintage Garage - Clutch	2,517.40	2,517.40
	Parts supplied for service and repair - Home Depot	18.20	18.20
	Parts supplied for service and repair - NAPA	132.25	132.25
	Parts supplied for service and repair - Solder Repair	20.00	20.00
	Parts supplied for service and repair - Home Depot	12.49	12.49
	Parts supplied for service and repair - Advance Auto	18.47	18.47
	Parts supplied for service and repair - Weld Works	20.00	20.00
	Parts supplied for service and repair - Advance Auto	45.05	45.05
	Parts supplied for service and repair - RamJets Heatsleeve	0.00	0.00
	Parts supplied for service and repair - Vintage Garage - Clutch	3,313.60	3,313.60
	Parts supplied for service and repair - Gasket	2.99	2.99
	Parts supplied for service and repair - Spark Plugs (12)	23.52	23.52

Total	\$16,423.58
Payments/Credits	-\$5,000.00
Balance Due	\$11,423.58

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